



4-20mA to Digital PLC Module

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FEATURES

- Acquisition of analogue signals on PLC's digital I/O
- Analogue input to any PLC or micro PLC
- Up to 16-bit resolution with Full Scale high accuracy
- 2 input channels
- Configurable input for ± 10 V and ± 20 mA
- Configurable by DIP-switch
- Galvanic isolation at 2000 Vac on three ways
- EMC compliant CE mark
- Suitable for DIN rail mounting in compliance with EN 50022 and EN-50035

A/D interface for PLC 2 channel 4-20mA or Volts

DAT 6013





GENERAL DESCRIPTION

The device DAT6013 is designed to measure, amplify and linearise two analogue signals coming from sensors with voltage output (up to \pm 10 V) or current output (up to \pm 20 mA) in a 16 bits resolution digital words that contain the input values. The digital signal is transferred to PLC by one of its digital inputs. The data transfer must be controlled by the PLC by the generation of a clock signal over one of its digital ports.

It is housed in a plastic enclosure of 12.5 mm thickness suitable for DIN rail mounting in compliance with EN-50022 and EN-50035 standards.

USER INSTRUCTIONS

Before to install the device, read carefully the section "Installation instructions"

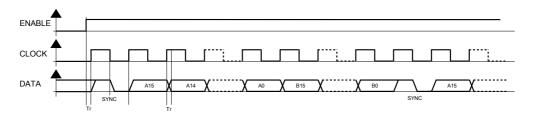
Connect the power supply, the PLC and the analogue inputs as shown in the section "Wiring".

If necessary, configure the devices by dip-switch on the side of the device as shown in the section "Configuration"

I LED "PWR" and "DATA" indicates the status of the device: refer to the section "Light Signalling" to verify the device working.

DATA ACQUISITION PROCEDURE (example in the picture)

To get data from the device, the PLC must generate an enabling signal (ENABLE) and a clock (CLK) to the proper device's terminals. If the enable is high, at each rise edge of the clock signal, the device provides on the data line (DATA) one of the bit of reading. Each word is built of 1 synchronism bit followed from 16 bit for each analogue input. Each word has 33 bits length. The rise edge of the ENABLE signal allow the reset of reading cycle.



TECHNICAL SPECIFICATIONS (Typical at 25 °C and in nominal conditions)

Input type	Min	Max	ANALOG INPUT		POWER SUPPLY	
Voltage 10 V	- 10 V	+ 10 V	Thermal drift (1) Full Scale	± 0.005 % / °C	Supply voltage Current consumption Reverse polarity protection	18 30 Vdc 30 mA @ 24 Vdc 60 Vdc max 45 mA
Current 20 mA Input channels:	- 20 mA	+ 20 mA	Input impedance V mA	>/= 100 Kohm = 50 ohm</td <td>Max. current consumption ISOLATION Inputs – PLC Power supply – Inputs Power supply – PLC</td> <td>2000 Vac 50 Hz, 1 min. 2000 Vac 50 Hz, 1 min. 2000 Vac 50 Hz, 1 min.</td>	Max. current consumption ISOLATION Inputs – PLC Power supply – Inputs Power supply – PLC	2000 Vac 50 Hz, 1 min. 2000 Vac 50 Hz, 1 min. 2000 Vac 50 Hz, 1 min.
Input calibration (1) $\pm 0.1\%$ f.s.			Warm-up time	3 minutes	ENVIRONMENTAL CONDITIONS	
Linearity (1)	±0.1% f.s.		DIGITAL INTERFACE	~ 0.3 sec.	Operative Temperature Storage Temperature Humidity (not condensed) Maximum Altitude Installation Category of installation Pollution Degree	-10°C +60°C -40°C +85°C 0 90 % 2000 m Indoor II
			ON state Input impedance (ENABLE, CLK) Minimum output load (DATA) Max. clock signal frequency Rise / Fall time (Tr)	typical 24 Vdc (30 Vdc max.) > 9 Vdc 4.7 KOhm 560 Ohm (2) 500 Hz <0.2 ms	MECHANICAL SPECIFICAT Material IP Code Wiring Tightening Torque Mounting Weight	Self-extinguish plastic IP20 wires with diameter 0.8÷2.1 mm² /AWG 14-18 0.8 N m in compliance with DIN rail standard EN-50022 and EN-50035 about 50 g.
				EMC (for industrial enviro Immunity Emission	nments) EN 61000-6-2 EN 61000-6-4	

(1) referred to input Span (difference between max. and min. values)

⁽²⁾ The load on the output DATA is controlled with the current taken from the ENABLE signal

INSTALLATION INSTRUCTIONS

The DAT 6013 device is suitable for fitting to DIN rails in the vertical position.

For optimum operation and long life follow these instructions:

When the devices are installed side by side it may be necessary to separate them by at least 5 mm in the following case:

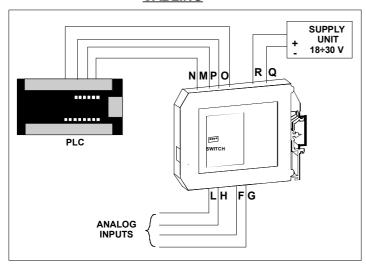
- If panel temperature exceeds 45°C device powered by an high power supply voltage: > 27 Vdc.

Make sure that sufficient air flow is provided for the device avoiding to place raceways or other objects which could obstruct the ventilation slits. Moreover it is suggested to avoid that devices are mounted above appliances generating heat; their ideal place should be in the lower part of the panel.

Install the device in a place without vibrations.

Moreover it is suggested to avoid routing conductors near power signal cables (motors, induction ovens, inverters, etc...) and to use shielded cable for connecting signals.

CABLING



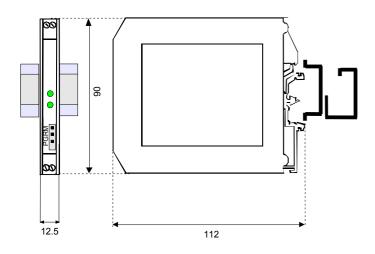
PROGRAMMING TABLE

SW4	Filter (CLK)	
	1 ms (500 Hz)	
	10 ms (50 Hz)	

= Switch ON

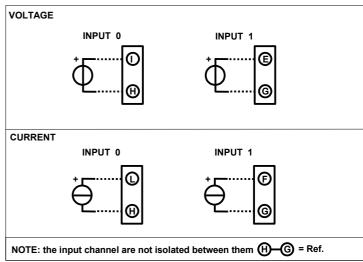
SW3	SW2	SW1	Input
			10 V
		•	20 mA
	•		
	•	•	
•			
		•	
•	•		
•	•	•	

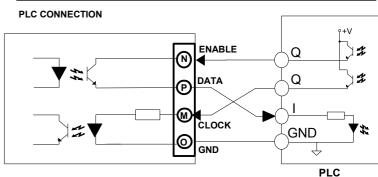
DIMENSIONS (mm)



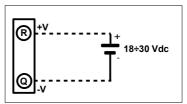
WIRING

ANALOG INPUTS CONNECTIONS

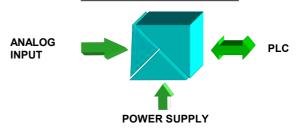




POWER SUPPLY CONNECTIONS



ISOLATION STRUCTURE



LIGHT SIGNALLING

LED	COLOUR	STATE	DESCRIPTION
PWR	GREEN	ON	Device powered
		OFF	Device not powered
DATA	GREEN	ON	"DATA" Line = 1
		OFF	"DATA" Line = 0

